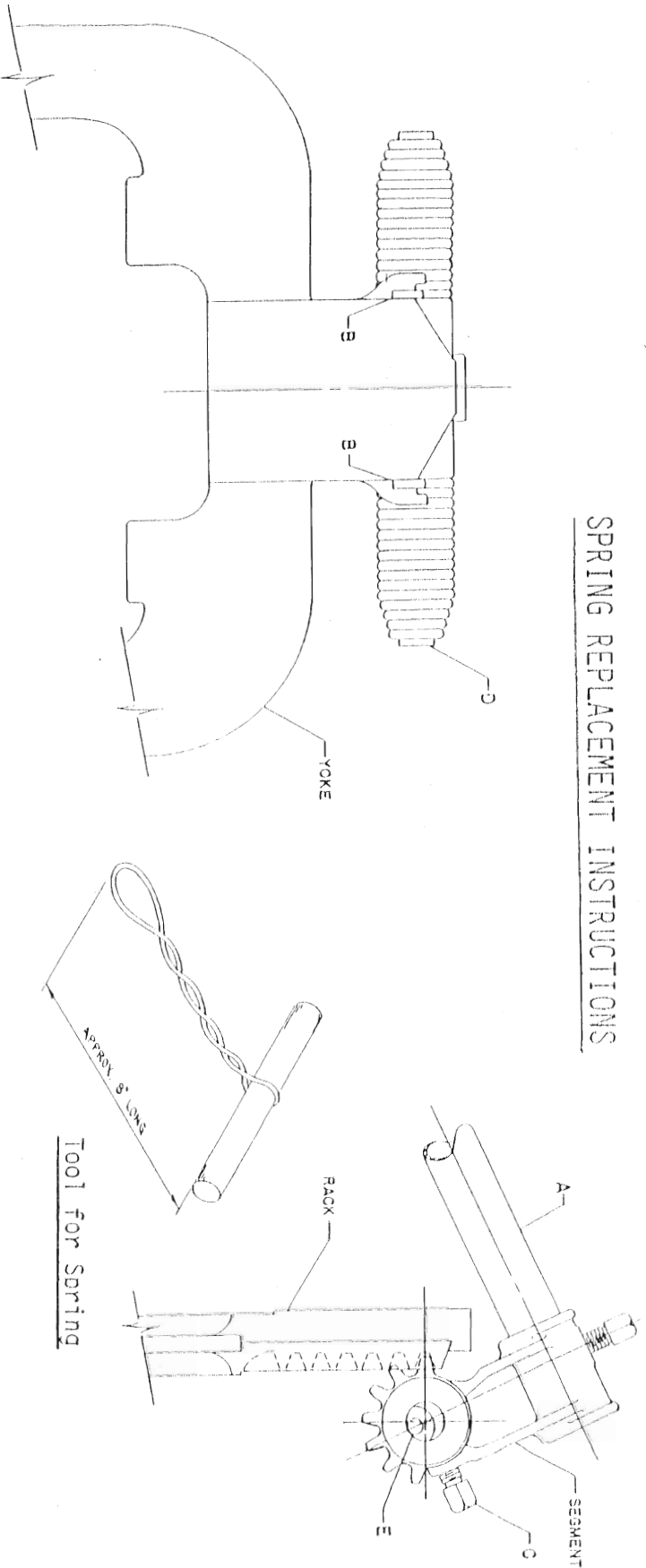


**DUTCHESS BAKERS' MACHINERY COMPANY  
SUPERIOR, WISCONSIN - USA**

*It is recommended to replace both springs.*

SPRING REPLACEMENT INSTRUCTIONS



Tool for Spring

**BEFORE ATTEMPTING TO INSTALL OR REMOVE THE TORSION SPRING, YOU MUST FIRST BLOCK THE HEAD IN ITS UPPERMOST POSITION. THIS CAN BE ACHIEVED BY PLACING THE DOUGH PAN UPSIDE DOWN.**

**Removal:**

- Lift tail of spring out of notch "B" of yoke with a screw driver or similar tool

**Installation:**

- Place small loop of Spring to full depth in notch "E" at end of Shaft "D", and while holding Spring in place; (by pressing a block of wood against end) replace tail of Spring in notch "B" of Yoke.
- As a tool for replacing tail of Spring in notch "B"; a loop of strong wire and a wood handle may be used . . . see sketch.