



Dutchess

BENCH MODEL DOUGH DIVIDER

OPERATING INSTRUCTIONS

STEP 1: Place dough piece into lightly dusted Pan "D", and insert Pan into position in machine under the Head.

STEP 2: Pull Handle "A", down which will lower the Head. Exert some firm pressure on the dough piece to compress and level the dough within the confines of the Pan.

STEP 3: Release pressure on dough slightly to allow you to easily depress the Trip Lever "B", which releases the knives, then pull the Handle down until it stops, thus dividing the dough into equal size pieces. Raise the Handle to the top and remove the Pan. Remove dough from Pan and repeat steps 1-3.

CAUTION!

The Yoke "E" must be supported when tipped to the right for cleaning, particularly if the Bench Model machine is mounted to a Portable Stand.

MAINTENANCE INSTRUCTIONS

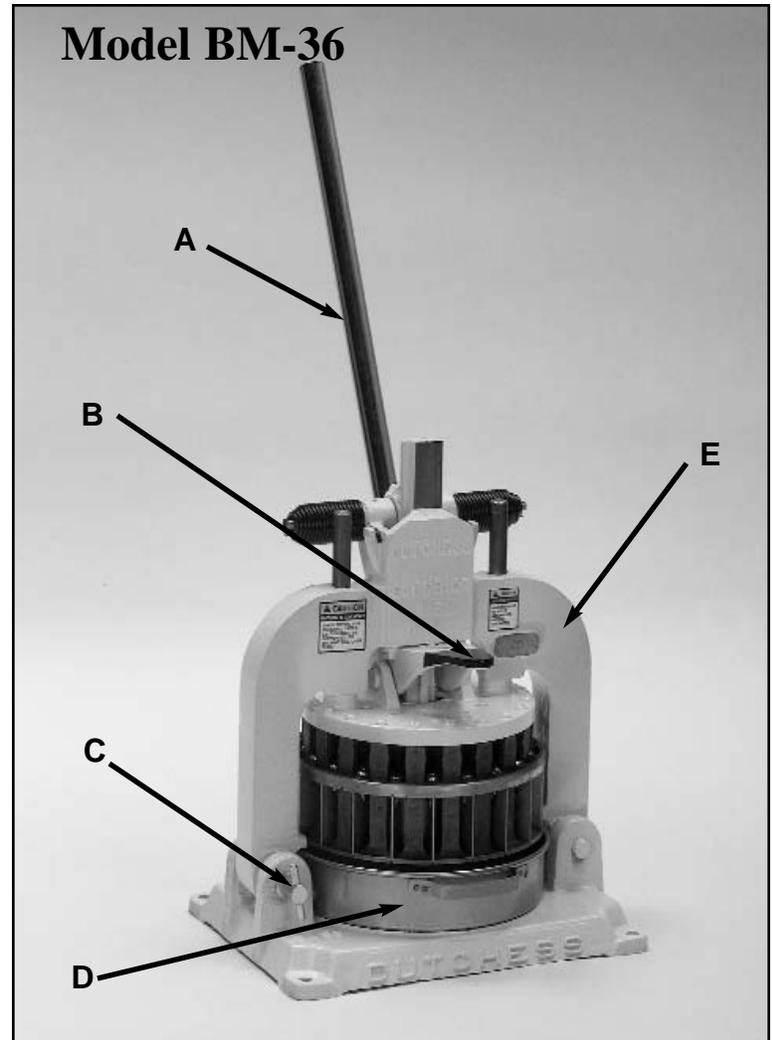
1. Clean entire machine daily.
2. To clean knives -
 - A. Remove Pin "C" at the Left Hand Side.
 - B. Tip the Yoke "E" to the Right, exposing the face of the Dividing Head.
 - C. Lift the Latch at the back of the machine and hook it on the projection provided for it on the back of the Yoke "E".
 - D. Pull Handle "A" forward. This will expose the Knives for cleaning. Use compressed air to remove flour and dough particles from Divider Head.

Reverse this operation to put the machine back into operating position.

CAUTION!

Always wear Safety Glasses when using compressed air to dislodge loose dough and other particles!

Model BM-36



DOUGH SCALING EXAMPLES

Weight of large dough piece to be placed into Pan for dividing	Equals 36 pieces each weighing
2 lbs. 4 oz. (1008 gr)	1 oz. (28 gr)
2 lbs., 13 oz. (1260 gr)	1-1/4 oz. (35 gr)
3 lbs., 6 oz. (1512 gr)	1-1/2 oz. (42 gr)
3 lbs., 15 oz. (1764 gr)	1-3/4 oz. (49 gr)
4 lbs., 8 oz. (2016 gr)	2 oz. (56 gr)
5 lbs., 1 oz. (2268 gr)	2-1/4 oz. (63 gr)
5 lbs., 10 oz. (2520 gr)	2-1/2 oz. (70 gr)
6 lbs., 3 oz. (2772 gr)	2-3/4 oz. (77 gr)
6 lbs., 12 oz. (3024 gr)	3 oz. (84 gr)
7 lbs., 5 oz. (3276 gr)	3-1/4 oz. (91 gr)
7 lbs., 14 oz. (3528 gr)	3-1/2 oz. (98 gr)
8 lbs., 7 oz. (3780 gr)	3-3/4 oz. (105 gr)
9 lbs. (4032 gr)	4 oz. (112 gr)

